



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4131-3

Job Sheet 181252



Part No: D4131-3

Job Qty: 6 ea

Part Name: Base



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/24/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEETS 6,7 IPP Rev:A 10.10.06 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	8/31/18	8/31/18	0.00	0.00	Start Up Waterjet		SC 8/08/01
100	Waterjet	6 pcs	8/31/18	8/31/18	0.00	0.49	Waterjet1		SC 8/08/01
120	QC	6 pcs	8/31/18	8/31/18	0.00	0.00	QC8		PD 10-08-03
130	Brake NC	6 pcs	8/31/18	8/31/18	0.03	0.51	Brake NC 2		88 DAS 38
140	QC	6 pcs	8/31/18	8/31/18	0.00	0.00	QC5		9-89
150	Packaging	6 pcs	8/31/18	8/31/18	0.00	0.00	Packaging3		AUG 15 2018
160	QC21-SA	6 Ea	8/31/18	8/31/18	0.00	0.00	QC21		DAS 21 9-89 AUG 16 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	.9684 sf (.1614 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	1	289	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Base	0.098Inches + 0.004 - 0.001	0.102 0.097	0,101	Diameter
2	Base	0.565Inches + 0.008 - 0.001	0.573 0.564	0,568	Diameter
3	Base	1.220Inches ± 0.030	1.250 1.190	1,225	
4	Base	1.380Inches ± 0.010	1.390 1.370	1,388	
5	Base	1.380Inches ± 0.030	1.410 1.350	1,386	
6	Base	2.750Inches ± 0.010	2.760 2.740	2,754	
7	Base	3.810Inches ± 0.010	3.820 3.800	3,813	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																																																																						
Date : _____	Step #: _____	Approval By _____ Supervisor _____ Initiator _____ DART AEROSPACE Ltd. 1270 Aberdeen Street Newbury, ON K4A 1K7 Canada TEL: 1 813 632-1500 Email: sales@dartaero.com www.dartaerospace.com																																																																																																																																						
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9	Base	4.180Inches $\pm$ 0.030	4.210 4.150	4,182
10	Base	6.100Inches $\pm$ 0.030	6.130 6.070	6,103
11	Base	0.050Inches $\pm$ 0.010	0.060 0.040	0,046

Plex 7/24/18 9:55 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed:

Date:

Work Order update only ☐

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Date :		Step #:		QTY Effective :			MRB (QS1042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																		
Description Work Order Deviation				Disposition																					
Root Cause		FAULT CATEGORY																							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐																				
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